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RBW2905G00232-3G
Job Sheet 184945



Part No: RBW2905G00232-3G

Job Qty: 4 ea

Part Name: Adapter Assembly, Pcm Return Line



Part Weight: 0 lbs

Status: New

Job Created: 10/19/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW2905G00232-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

5943
moved to
Nov 29

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		10/26/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	4 pcs		10/26/18	0.08	0.50	Small Fab-9		MLL DAS 38
110	QC	4 pcs		10/26/18	0.00	0.00	QC5		38
130	Packaging	4 pcs		10/26/18	0.00	0.00	Packaging3-2		MLL 3-80
140	QC21-FG	4 Ea		10/26/18	0.00	0.00	QC21		MLL 21 NOV 06 2018

Part Op 100 - 1- Assemble as pre DWG RBW2905G00232-3G ***NOTE SEE ATTACHED INSTALLATION INSTRUCTIONS.
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-2784-08	Coupling	4 Ea (1 ea)	90-Start up Operation	5063944
12-8 HTX-S	Union #8 To #12 (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5062550
8 BU-S	Nut 1/2" Furulock, Steel (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5062547
8 TU-S	Ferrule Rnd 1/2" Flareless, Steel (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5074700
RBW2905G00232-3G-7	Tube Assembly	4 Ea (1 ea)	100-Small Fab	5083863
TK FG2406-12-16	Union #12 To #16 (Fluid Connector)	4 Ea (1 ea)	100-Small Fab	5066109

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	N-2784-08	4	5	0
100-Small Fab	12-8 HTX-S	4	22	0
	8 BU-S	4	23	0
	8 TU-S	4	22	0
	RBW2905G00232-3G-7	4	8	0
	TK FG2406-12-16	4	23	0



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Container No: S124056



Part: RBW2905G00232-3G

Job No: 184945

Serial No/Batch: S124056

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 11/02/18

Part Specifications

Specifications could not be found.

Plex 10/19/18 8:26 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

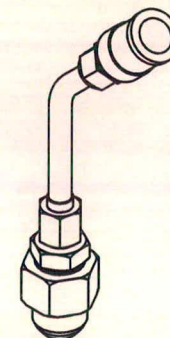
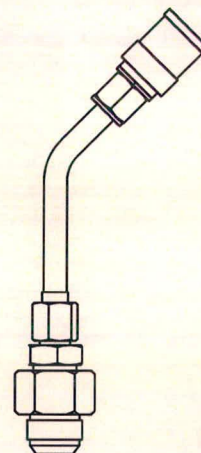
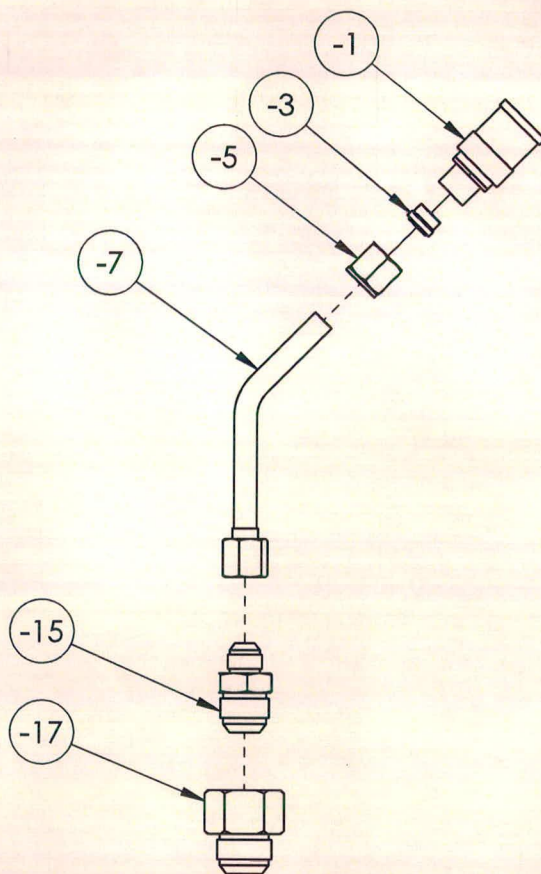
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165008 TO N-2784-08. -3, -5, -11, & -13. CH'D MATERIAL FROM S.S. TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. -17 CH'D MATERIAL FROM S.S. TO STEEL AND P/N FROM FG2406-16-12 TO FG2406-12-16. ADDED NOTES 1 AND 2.	10/9/2013	RJC	JAG
2	15-0323	UPDATED TO NEW DRAFTING STANDARDS. -9 CH'D MAT'L WAS SS IS SS SEAMLESS.	10/6/2015	DPD	JAG



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RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184945
18-19

NOTES:

1. REF. AGUSTA T/N: 3G2905G00232.
2. PART OF KIT: RBW2905G00132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	COUPLING		(STRATOFLEX #N-2784-08)	1
		B/O	-3	1	FERRULE	STEEL	Ø1/2 FLARELESS FERRULE (FLUID CONNECTOR # 8 TU-S)	1
		B/O	-5	1	NUT	STEEL	1/2" FERULOK (FLUID CONNECTOR # 8 BU-S)	1
	X		-7	1	TUBE ASSEMBLY			2
1		B/O	-9		TUBE	SS SEAMLESS	Ø1/2 X .049 WALL X 6.0	2
1		B/O	-11		NUT	STEEL	FLARE NUT (FLUID CONNECTOR # 8 BTX-S)	2
1		B/O	-13		SLEEVE	STEEL	1/2 TUBE SLEEVE (FLUID CONNECTOR # 8 TX-S)	2
		B/O	-15	1	UNION	STEEL	#8 TO #12 (FLUID CONNECTOR # 12-8 HTX-S)	1
		B/O	-17	1	EXPANDER	STEEL	#12 TO #16 (FLUID CONNECTOR # TK FG2406-12-16)	1
ASSY -7								

DART AEROSPACE	
TITLE ADAPTER ASSY, PCM RETURN LINE	
DWG NO. RBW2905G00232-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 3/3/2011
SHEET 1 OF 2	

